

USER MANUAL

Micro Econo Module 7.1KWH-48V EN-7.1K-48-1C-X-X-X-PIB-1V0_GEN1

VERSION 1 | REVISION 0 | RELEASE DATE: 28 May 2024





SMART MANAGEMENT

- Feature-rich Online Monitoring via App or OLED Display
- · Automatic Firmware Updates
- Warning Alarms



EFFICIENT

- Highly Efficient: > 95% RTE (Round Trip Efficiency)
- 100% DOD (Depth of Discharge)
- · 500,000 Cell Life Cycles



SAFE & RELIABLE

- Wide Operating Temperature Range
- Deployable in Various Environments including High Altitudes
- No Thermal Runaway Risk

ATTENTION

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Document HISTORY

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SAFETY INSTRUCTIONS

SAFETY GUIDELINES

1. PERSONAL SAFETY

• Always wear proper personal protective equipment (eyes protection, gloves, and safety shoes).

2. GENERAL GUIDELINE

- Do not subject the Module to strong impact.
- Do not crush or puncture the Module.
- Do not place the Module near a heat source, such as a fireplace.
- Do not disassemble the Module under any circumstances.
- Ensure precautions to prevent short-circuit under all circumstances.
- Do not touch the terminals with conductors while the Module is charging. Serious burns, shock, or material fusing may occur.
- Protect surrounding electrical components from incidental contact.
- Do not subject the Module to high pressure.
- Do not place any object on top of the Module.
- Do not drop the Module. Internal damage may occur that will not be visible.

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- Do not stack Modules once they have been removed from the packaging. Instead the Modules should be placed on shelves.
- In case the Module is physically damaged for any reason, do not install and energize the Module under any circumstances and immediately contact your Reseller.

3. MODULE OPERATION

- Do not operate the Module above the specified voltage.
- Always make sure charger is set as recommended.
- When connecting to external devices ensure that galvanic isolation of the external device(s) does not exceed 1000V.
- Always make sure chargers are disconnected while working on Modules.
- Do not connect or disconnect terminals from the Module without first disconnecting the load.

4. MODULE OPERATING ENVIRONMENT

- Location: Indoor/Outdoor
- Operating Temperature Range: -30°C to 70°C (For continuous operations outside this range, please consult your Resellers or Enercap).
- Operating Humidity: Non-Condensing
- Do not charge the Module when the temperature is below -30°C.
- Do not charge the Module when temperature is above 70°C.

5. MODULE CLEANING

Disconnect the power before cleaning.

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Use a soft cloth dampened in a solution of mild detergent and water.

6. STORAGE ENVIRONMENT

• Do not store the Module at temperature greater than 70°C.

7. DISPOSAL

- Do not dispose the Module in fire.
- Do not dispose this Module as unsorted municipal waste. Please use a separate collection facility or contact the supplier from whom this Module was purchased. Please make sure discarded electrical waste is properly recycled per applicable regulations to reduce environmental impact.

Pre-installation

INSPECTION

Document (e.g., photo) any damage and report this to your Reseller and shipping agent immediately. Remove the Module from the shipping carton and retain the shipping materials until the unit has been inspected and is determined to be operational.

UNPACKING

The Modules and cable accessories are packed in a cardboard carton with foam padding for protection during shipping.

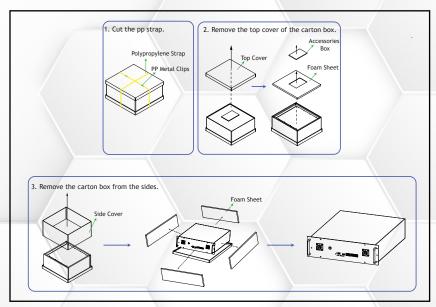


Figure 1: Steps to unpack the Module

CONTENT CHECK

Check the contents of the package. The following are standard items shipped by us.



HANDLING

The Modules are designed to provide years of trouble-free operation. Proper handling is required to avoid damage to the Module. In particular, the following precautions should be observed.

1. LIFTING THE MODULE

1. Pull up the handle on the top of the Module, grip the Module firmly and lift it.

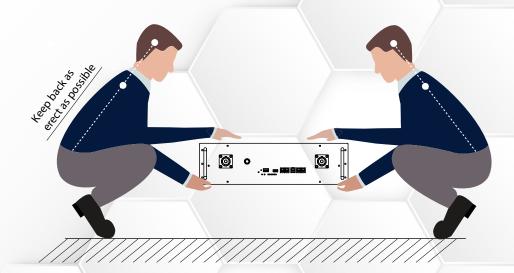


Figure 3: Holding the Module to lift up

2. Lift up straight, remembering not to turn your body while you are lifting.



Figure 4: Lifting up the Module

LOCATION REQUIREMENTS

1. AREA OF INSTALLATION

• Install the Module at an appropriate height for ease of viewing LCD and operating switches.

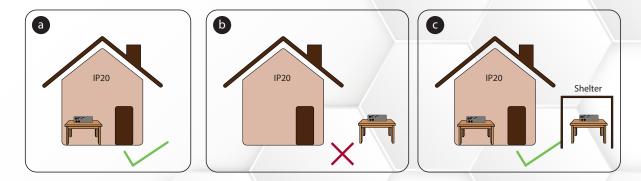


Figure 5: Installation restriction: a) Module can be stored inside b) Modules cannot be stored outside without shelter c) Modules can be installed indoors and outdoors with shelter

2. ENVIRONMENT REQUIREMENTS

• The ambient temperature and relative humidity must meet the following requirements.



Figure 6: Operating temperatures and humidity of Module

3. ANGLE REQUIREMENT

• Never install the Module vertically, or with a forward tilt/backward tilt, or upside down.

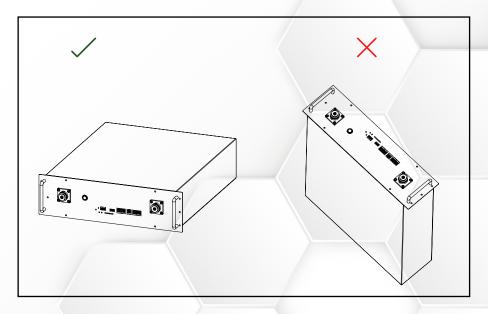


Figure 7: 1) Correct angle position 2) Wrong angle position

ELECTRICAL INSTALLATION

ELECTRICAL CONNECTIONS

1. CABLE SIZE

We recommend a cable size of 150mm² thickness and 1m length to hold current up to 300A. Please use a thicker cable for lengths longer than 1m.

2. CABLE CRIMPING

Crimp the cables for connecting the Modules in series or parallel.

- Wrap the wire crimping area with heat shrink tubing or insulation tape.
- When using a heat gun, protect the equipment from being scorched.

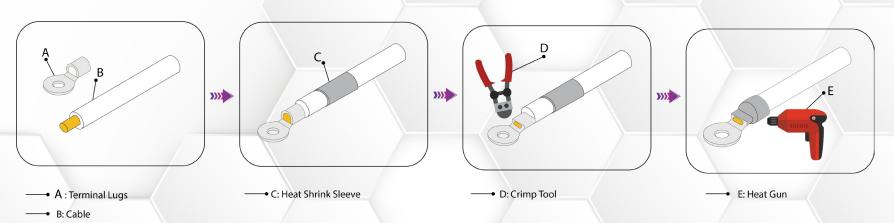


Figure 8: Steps to crimp the cables for the terminal

3. CONNECTING CABLE LUGS, WASHERS, AND BOLTS TO MODULE TERMINALS

Follow the sequence below to connect the cable lugs, washers, and bolts to the positive and negative terminals of the Module.



Figure 9: Connecting lugs, washers, and bolts to negative terminal of Module



Figure 10: Connecting lugs, washers, and bolts to positive terminal of Module

ELECTRICAL SETUP

1. CONNECTING MODULE TO POWER SUPPLY/CHARGER

Connect positive and negative terminals of charger to the positive and negative terminals of the Module, respectively.



Figure 11: Charging Module with power supply

2. CONNECTING MODULE TO LOAD/DISCHARGER

Connect positive and negative terminals of discharger to the positive and negative terminals of the Module, respectively.



Figure 12: Discharging Module from discharger

PARTS DESCRIPTION

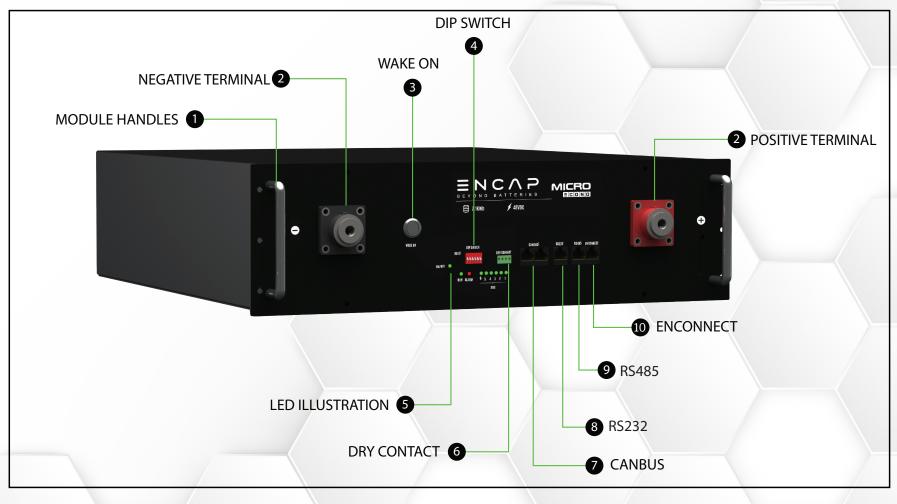


Figure 13: Module parts description

1. MODULE HANDLES

Two carrying handles are fitted to the front face and back of each Module to ensure easy and safe handling and lifting onto the pedestal. Four people are recommended for stacking the Modules.

2. TERMINAL

ENCAP has 300A positive and negative terminals. The terminals are equipped with one fastening point supplied with M10x20mm bolts to accommodate interconnecting busbars and cable lugs.

3. WAKE-ON BUTTON

The BMS of the Module goes in a dormant state to save power when not in use for an hour.

You can quickly wake-up the BMS.

Do the following to wake up the BMS;

Press the Wake-ON button, the LCD will power On.

4. DIP SWITCH

When the Module is used in parallel, the address can be set through the DIP switch to distinguish different Modules, to avoid setting the address to the same, the definition of the BMS DIP switch refers to the following table. Note: Dials 1, 2, 3, and 4 are valid dials, and dials 5 and 6 are reserved for extended functions.



Figure 14: DIP Switch

Address		Explanation			
	#1	#2	#3	#4	
0	OFF	OFF	OFF	OFF	No cascade, single machine use
1	ON	OFF	OFF	OFF	When Module is connected in parallel, both dial 0 and 1 can serve as the master

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2	OFF	ON	OFF OFF		Let Module 2 set to be slave
3	ON	ON	OFF	OFF	Let Module 3 set to be slave
4	OFF	OFF	ON	OFF	Let Module 4 set to be slave
5	ON	OFF	ON	OFF	Let Module 5 set to be slave
6	OFF	ON	ON	OFF	Let Module 6 set to be slave
7	ON	ON	ON	OFF	Let Module 7 set to be slave
8	OFF	OFF	OFF	ON	Let Module 8 set to be slave
9	ON	OFF	OFF	ON	Let Module 9 set to be slave
10	OFF	ON	OFF	ON	Let Module 10 set to be slave

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11	ON	ON	OFF	ON	Let Module 11 set to be slave
12	OFF	OFF	ON	ON	Let Module 12 set to be slave
13	ON	OFF	ON	ON	Let Module 13 set to be slave
14	OFF	ON	ON	ON	Let Module 14 set to be slave
15	ON	ON	ON	ON	Let Module 15 set to be slave

5. LED INDICATION

TABLE 1: LED WORKING STATUS INDICATION

STATUS	Normal / Alarm /	O N /	RUN	ALM		LED					EXPLANATION
	Protection	OFF									
Shutdown	Hibernate	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF
Standby	Normal	Solid	Flash	OFF	Accord	ing to th	e State o	f Charge	(SOC) in	dication	Standby status
		Green	1								
	Alarm	Solid	Flash	Flash							Module low pressure
		Green	1	3							
Charge	Normal	Solid	Solid	OFF	Accord	ing to th	e State o	f Charge	(SOC) in	dication	The maximum power LED
		Green	Green								flashes (flashing 2), and the
	Alarm	Solid	Solid	Flash							ALM does not flash during
		Green	Green	3							the overcharge alarm
	Over Charge	Solid	Solid	OFF	Solid	Solid	Solid	Solid	Solid	Solid	If there is no mains supply,
	protection	Green	Green		Green	Green	Green	Green	Green	Green	the indicator turns to
											standby
	Temperature, over	Solid	OFF	Solid	OFF	OFF	OFF	OFF	OFF	OFF	Stop charging
	current, failure	Green		Green							
	Protect										

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Discharge	Normal	Solid	Flash	OFF	Accord	According to the electric quantity indication					
		Green	3								
	Alarm	Solid	Flash	Flash							
		Green	3	3							\
	Under voltage	Solid	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	Stop discharging
	protection	Green									
	Temperature, over	Solid	OFF	Solid	OFF	OFF	OFF	OFF	OFF	OFF	Stop discharging
	current, short	Green		Green							
	circuit, Reverse										
	connection, failure										\\
	protection										
Invalid		OFF	OFF	Solid	OFF	OFF	OFF	OFF	OFF	OFF	Stop charging and
				Green							Discharging

TABLE 1: CAPACITY INDICATION

Statu	S	Cha rge	Discharç	ge				Status					
Capac light	city indicator	L6	L5	L4	L3	L2	L1	L6	L5	L4	L3	L2	L1
	0~6.6%	OFF	OFF	OFF	OFF	OFF	Flash2	OFF	OFF	OFF	OFF	OFF	Solid Green
	16.6~33.2%	OFF	OFF	OFF	OFF	Flash2	Solid Green	OFF	OFF	OFF	OFF	Solid Green	Solid Green
SOC	33.2~49.8%	OFF	OFF	OFF	Flash2	Solid Green	Solid Green	OFF	OFF	OFF	Solid Green	Solid Green	Solid Green
%	49.8~66.4%	OFF	OFF	Flash2	Solid Green	Solid Green	Solid Green	OFF	OFF	Solid Green	Solid Green	Solid Green	Solid Green
	66.4~83.0%	OFF	Flash2	Solid Green	Solid Green	Solid Green	Solid Green	OFF	Solid Green	Solid Green	Solid Green	Solid Green	Solid Green
	83.0~100%	Flash2	/ Solid Green	Solid Green									
Run L	ED			Solid Gree						Flash 3			

TABLE 3: LED FLASHING INSTRUCTION

Flash Mode	ON	OFF
Flash 1	0.25S	3.75S
Flash 2	0.5S	0.5S

6. DRY CONTACT

The purpose of the Dry Contact output is to send the information about unexpected or unwanted events occurring in the Module to other apparatus so that external equipment can understand the current state of the Module and act accordingly.

DRY CONTACT PIN CONFIGURATION:

G - Ground (for isolation)

11- Pin 1

12- Pin 2

13- Pin 3

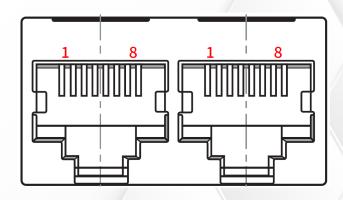
7. CAN COMMUNICATION, RS485 COMMUNICATION

The default communication rate of CAN is 500K, which can be connected to the host computer and can be upgraded.

RS485 default communication rate 9600, can be connected to the host computer, can be upgraded.

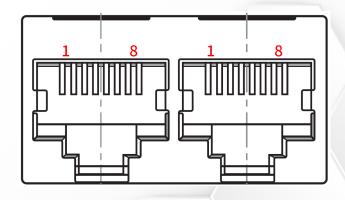
CAN and RS485 are dual parallel communication interfaces, support 15 groups of battery parallel communication, CAN when the host is connected to the inverter, RS485 should be parallel, RS485 when the host is connected to the inverter, CAN should be parallel, the two situations need to brush the corresponding program.

CAN PIN CONFIGURATION



CAN-Using 8P8C vertical RJ45 socket										
RJ45 pin	Define a description	RJ45 pin	Define a description							
1	CANH	9	CANH							
2	CANL	10	CANL							
3	ISO-GND	11	ISO-GND							
4	CANL	12	CANL							
5	CANH	13	CANH							
6	ISO-GND	14	ISO-GND							
7	NC	15	NC							
8	NC	16	NC							

RS485 PIN CONFIGURATION

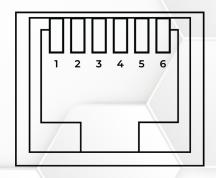


	RS485-Using 8P8C vertical RJ45 socket										
RJ45 pin	Define a description	RJ45 pin	Define a description								
1	RS485-B	9	RS485-B								
2	RS485-A	10	RS485-A								
3	ISO-GND	11	ISO-GND								
4	NC	12	NC								
5	NC	13	NC								
6	ISO-GND	14	ISO-GND								
7	RS485-A	15	RS485-A								
8	RS485-B	16	RS485-B								

8. RS232 COMMUNICATION

The RS232 interface can be connected to the host computer, the default baud rate is 9600bps, and the display screen can only choose one of the two, and cannot be shared at the same time.

RS232 PIN CONFIGURATION



RS232-Using 6P6C vertical RJ11 socket	
RJ11 pin	Define a description
1	NC
2	NC
3	232TX
4	232RX
5	GND
6	NC NC

9. ENCONTROL

The ENCONTROL tool is an OLED display designed for Module monitoring and configuring the Module. Please note that it is not part of the standard Module and require separate purchase.

ENCONTROL CONNECTION WITH MODULE:

Connect the USB part of cable with the USB port of Encontrol and RJ45 with enconnect port of the Module as illustrated in the picture below:

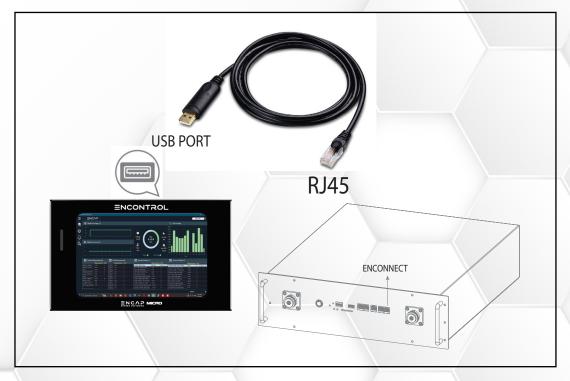


Figure 15: Connecting Encontrol with Module

1. DASHBOARD

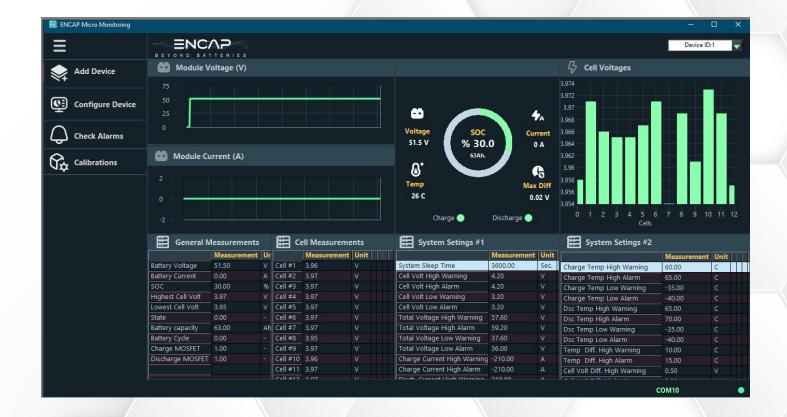
The first page on LCD is dashboard by default. If more than 1 module is This shows the general dashboard of the Module. User can see connected, click on the Module voltage, current, Ambient temperature, Max cell voltage drop down menu to select difference and charge or discharge status the required Module Menu Bar 🗲 **ENCVP** Device ID:1 This section shows Cell Voltages Module Voltage (V) the voltage graphs This section shows the voltage graph of **=** module the selected module 51.5 V % 30.0 0 A G_a 8. G Temp Max Diff This section shows 26 C 0.02 V the current graph of the selected module General Measurements System Setings #1 System Setings #2 Cell Measurements System Sleep Time Sec. Charge Temp High Warning Cell #2 3.97 Cell #3 3.97 Charge Temp Low Warning Highest Cell Volt Dsc Temp High Warning Cell #7 3.97 -40.00 General Cell #9 3.97 Cell #10 3.96 Measurements shows Discharge MOSFET 1.00 Temp Diff. High Alarm Cell #11 3.97 Cell Volt Diff. High Warning the voltage, current, COM10 SOC and general parameters of the Module. Cell Measurements System settings shows shows the voltages all the parameters set of all the cells of the by the user Module

of all the cells of the

2. MENU BAR

Click on the menu bar, to extend the table. User has access to four features from the table.

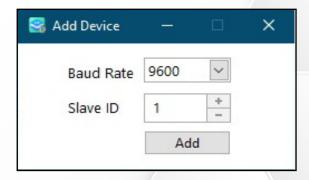
- 1. Add Device
- 2. Configure Module
- 3. Check Alarms
- 4. Calibrations



1 ADD DEVICE:

If you want to add more Module, click on Add Device.

In the prompt window add the slave ID and click add.



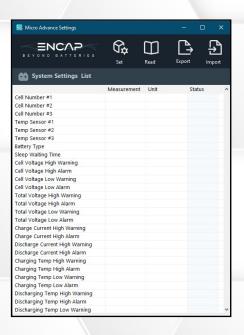
2 CONFIGURE MODULE

Click on Configure Module, system setting list widow will open.

This page shows all the parameter settings from the BMS.

This page has four control buttons:

- 1. Set
- 2. Read
- 3. Export
- 4. Import



READ:

If you want to see BMS parameter settings, click on read button to see all the parameters.

SET:

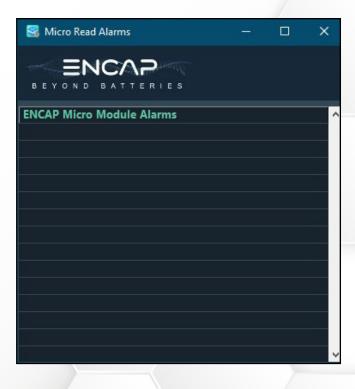
If you want to set the parameter setting, Click on set.

■ EXPORT & IMPORT

If you want to export the set parameters to another Module, click on export and save the file in the destination file. Now click on the import file to get all the parameter set values.

3 CHECK ALARMS:

Encap Module has all the alarms settings with protection feature as default. This page shows all the logged alarms with time and date.



4 CALIBRATIONS:

Users can do two type of calibrations:

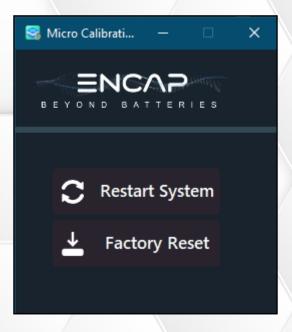
- 1. Restart System
- 2. Factory Reset

1. RESTART SYSTEM

If the Module is frozen or unresponsive, click on restart Module System to force-restart the Module.

2. FACTORY RESET

If you want to reset the parameter settings, click on factory reset.



Parallel connection of modules

Any number of Modules can be connected in parallel. All Modules must be at 100% SOC before connecting in parallel.

- © Connect the positive (+) terminal and negative (-) terminal of all Modules as illustrated.
- © Connect all the RS485 ports with the cable provided.

Refer to the parallel connection of the Modules as shown below and make your connections accordingly.

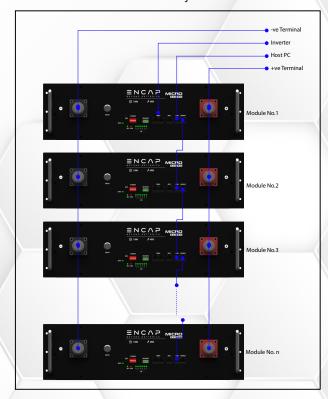


Figure 16: Parallel Connection of Modules

PROTECTION

INTRODUCTION

Module will trip under any excessive use conditions to prevent damage to itself and to the connected equipment. Specified limits for excessive current, high voltage and low voltage are provided in Module's Technical Data Sheet.

OVER-CURRENT

When the Module has an over-current fault, the terminals cut off, which means the Module will not take more current from the charging device.

MODULE FULLY CHARGED

When the Module voltage reaches the maximum voltage limit, the electronic switch will stop further charging and will go into standby mode. This means that each cell from the Module has reached to maximum rated voltage. The Module terminal will not activate unless you start discharging the Module.

MODULE FULLY DISCHARGED

When the Module voltage reaches the minimum voltage limit, the electronic switch will stop further discharging and will go into standby mode. The Module terminal will not activate unless you start charging the Module.

CELL OVER-TEMPERATURE

When the ambient cell temperature reaches above 70°C, the electronic switch will stop further charging or discharging the Module and will go into standby mode. The Module terminal will not activate unless the ambient cell temperature goes below 70°C.

TERMINAL OVER-TEMPERATURE

When the terminal temperature reaches above 70°C, the electronic switch will stop further charging or discharging and will go into standby mode. The Module terminal will not activate unless the terminal temperature goes below 70°C.

STATE OF CHARGE (SOC)

When the SOC reaches to 20% or 80% the electronic switch will stop further discharging or charging of the Module respectively.

CELL BALANCING

1. DESCRIPTION

If there is cell over voltage or cell under voltage, or if the delta voltage is greater than specified range, the Module will stop charging/discharging and the Equalizer will automatically turn-on to remove cell imbalance. After the Equalizer has balanced cell voltages [voltage difference is within ± 0.05V], the Module will automatically resume charging or discharging, as the case may, before the equalizer turned on.

KEY FEATURES

- Low power consumption.
- Accurate SOC estimation.
- Smart active cell balancing
- Long service life.

PHYSICAL FEATURES

- 1. ENCAP Module has embedded functionality in the event of:
- High Cell Voltage
- Low Cell Voltage
- High Terminal Voltage
- Low Terminal Voltage
- High Terminal Current
- High Ambient Temperature
- High Module Temperature
- Cells Imbalance
- Low SOC
- High SOC

2. Front panel of ENCAP Module has Wake on Button. When the Module is not in use for an hour, it goes to a dormant state to save power and the LCD will blank out. Pressing the Wake-on Button will turn on the LCD.

TECHNICAL FEATURES

- 3. Encontrol tool has memory card that logs the following values:
- Terminal Voltage
- Terminal Current
- Module SOC
- Ambient Temperature
- Terminal Temperature
- Time Stamp
- Parameters Graphs
- Measurement Monitoring
- Alarm Monitoring